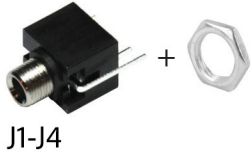


BILL OF MATERIALS

✓ Check to make sure you have everything before you start!

JACKS

- 3.5mm Switched** x4



J1-J4

PCBs / PANELS

- Main PCB** x1



PCB1

- Panel PCB** x1



PCB2

POTENTIOMETER

- B100K** x3



R1, R3, R5

RESISTORS

- 100K 1/8W** x3

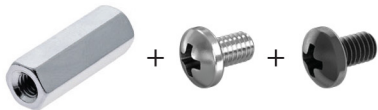


R2, R4, R6

HARDWARE

- Standoff M2.5 10mm** x1

- Screw M2.5** x2



BUILD INSTRUCTIONS

Polarity doesn't matter Polarity DOES matter

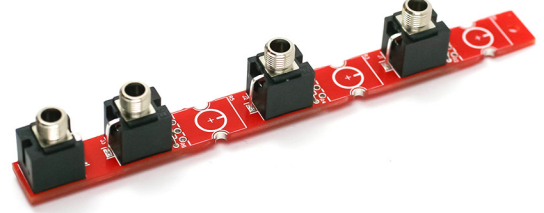
- 1- Install Resistors**

Insert the resistors, solder them, then trim the leads. Polarity doesn't matter for resistors, but we recommend you line all the bands up the same way.



- 2- Install Jacks**

Insert and solder the jacks. Since this is a 2HP module, make sure they are installed straight so that the corners of the jacks don't stick out past the edge of the module. You don't need to trim the leads.

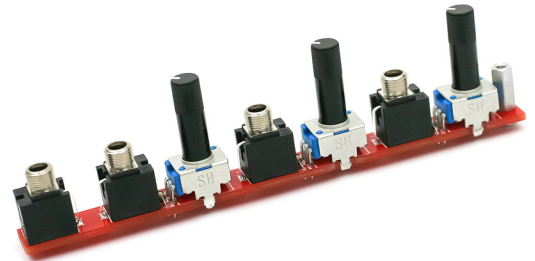


- 3- Install Pots**

Insert each pot into the PCB, then bend the mounting tabs around the back of the board. Solder the 3 pins on each pot.

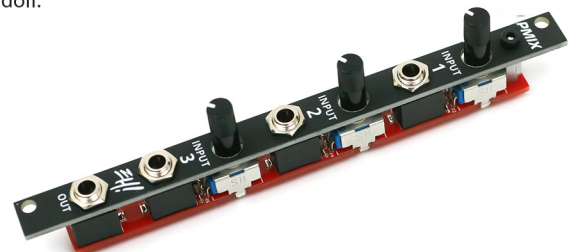
- 4- Install Standoff**

Use one of the screws to attach the standoff to the main PCB. It should be mounted to the same side of the board that the pots and jacks are on.



- 5- Install Front Panel**

Place the front panel PCB over the pot shafts and jack bushings. Thread nuts onto the jack bushings and tighten them down so that they hold the front panel on the module. Push the pots around so that the shafts are centered in their holes, then apply a small amount of solder to the mounting tabs to secure them. Screw the remaining screw into the standoff.



More information can be found at eurorackhardware.com